ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

													MA	
Date	Date: 16.09.14 Job No.:			RD16-1012-01		Α	ADR Yes/No: N ADR D			Date:			40.040	
Product No.: D139-1012-011							c	reated By:	A ML	Approv	ed By:	(1)	ECN#:	16- 642
Prod	uct Name: AW139 CARGO NET	Γ					С	hecked By: C	X			7		
Distribution Reqd Resp Date					Initial /		П	Distribution			Reqd	Resp	consiste on the	nitial /
Director of Operations N DM				Date (YY/MM/DD)			1	DQA / QA Coord.			Y	PS / ED	Date (YY/MM/DD)
Production Manager / Coord. Y MP / MF							1	QC Coordinat		-	Ÿ	PD		
Purchasing Manager / Purchasing Coord. Y LL / CL							1	Customer Sur			Ý	SW / LM		
Production Engineering Coord. Y DD / JLM							1	Customer Tec		pport	Ÿ	MB / HS		
Production Engineering Coord. N DL							1	Marketing		-	N	SL/WR		
Customer Order Processing N SL / BG							1	Dist. Manager	ment Coor	d.	N	НМ		
				_										
	Reason for Change: MODIFIY EXISTING NET BASED ON CUSTOMER FEEDBACK													
Annual Control	uments Affected:													
KEL	EASE D5289 REV. C AND D5366 REV. E		1											
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	osth osth													
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IE A	IE ADDI ICADI E. NOD. DAD. CAD. V. 14													
IF APPLICABLE: NCR: PAR: CAR: 16-19 CIR: URF: 16-640														
	PAPERWORK UPDATE	MUST COMPL			Х	ARTS SATISFACTORY								
#	Quality Assurance	Action	s		Reqd	Resp			No	tes			Co	mplete
1	Notify Previous Customers				N									
2	Notify Eurocopter France				N		Γ							
3	Notify Augusta Westland	N		Г										
4	Manufacturing Licensing Agreement Upda	ite			N		T							
#	Engineering Ac				Reqd	Resp	L		No	tes			Co	mplete
5	Required Documents/Drawings/Item ID's		N		L									
<u>6</u> 7	Update Master Document List (MDL) Update Document Record (DR)				N		⊢							
8	Update Product Compatability Matrix				N		⊢		-300					
9	Notify TC / FAA of Change (eg. ICA, 8110	N		-			-							
10	, commission of the second of	-,					H							
#	Document Control Actions					Resp	L		No	es				mplete ,
11	Move / Update Electronic Files / Design Journal				Y	KJ	_						16.09	14 4
12	Update Product Specification Files (Bluefiles) Update Approved/Preliminary Dwg PDF Files				N Y	KJ	O	ACT (A)	ulo E	-1-2	0		1/ 0/	2 111 AM
	Update Product Development Summary (S	N	7.3	1-1	LACED IN	UKR	Jux			16.0	1144			
	Update QSI 021 (TC/FAA STC) and/or ST	N	-	_		-				_				
	Create/Update Parts / STC Database	Y	KJ				1			16.04	15 de			
17	Update / Verify Airworthiness Release Cer	Υ	KJ							16.09	15 AK			
	Create / Update Change Record Form / Ite	Υ	KJ	D1	39-1012-011 (@ CHG 00	2			16.09	14 8			
	Create / Update Packaging Process Plan (Υ	KJ							16,69	1400			
_	Red Decals required on Packaging Proces	N									. 0			
	Update Controlled Supplier Documents (Q	N												
	Update Grey Project Binder / Electronic Pr Update D-Part / M-Drawing / DSI / DEO M	N Y	KJ	DE	289 REV. C A	ND DESC	DEV E			1/ 0/3	111 CAA			
	Update "Royalty Paid to" attribute (Parts so	N	NJ.	טט	209 REV. C A	ND D3300	REV. E			16,09.	19 49			
25	openie (rayany) and to diamete (rando	ora arrae	- Duit Oort	,,,,,,	-14		-			-				
DRAWINGS TO BE RELEASED ASAP SO TULMAR CAN PRODUCE PARTS FOR TRIAL INSTALLATION NO MDL UPDATE AT THIS TIME DRAWINGS TO BE KEPT UNDER REVIEW UNTIL AFTER TRIAL INSTALLATION, ENGINEERING TO ADVISE The beating to the beating the beating to advise to the beating to advise the beating to														
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ECN Verified & Complete: Date:														

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

										1011	
Date: 16.09.14		Job No.:		RD16-1	1012-01	ADR Yes/No	: N	ADR Date:		FON #	16- 642
Product No.: D139-1012-011								Approved By	ved By: (4)		10- 042
Product Name: AW139 CARGO NET			Checked By:	(A)			_				
				Initial /		1	<u> </u>				nitial /
Distribution	Resp	Date (YY/MM/DD)			Distribution	on	Req	d Resp		YY/MM/DD)	
Director of Operations	N	DM			,	DQA / QA	Coord.	Y	PS / ED	Duto (
Production Manager / Coord.	Υ	MP / MF				QC Coordi	nator	Y	PD		
Purchasing Manager / Purchasing Coord.	Υ	LL / CL				Customer		Y	SW / LM		
Production Engineering Coord.	Υ	DD / JLM					Technical Su	pport Y	MB / HS		
Production Engineering Coord. N DL						Marketing		N	SL/WR		
Customer Order Processing N SL / BG						Dist. Mana	gement Coor	d. N	НМ		
Reason for Change:											
MODIFIY EXISTING NET BASED ON CUSTOMER FEEDBACK											
Documents Affected: RELEASE D5289 REV. C AND D5366 REV. E											
IF APPLICABLE: NCR:		PAR:			CAR:	16 70	CIR:			IIDE:	1/2 /21/2
IF APPLICABLE: NCR: PAR: CAR: 16-79 CIR: URF: 16-647											10-092
PAPERWORK UPDATE PARTS MUST COMPLY X PREVIOUS PARTS SATISFACTORY											
# Quality Assurance	Action	s		Reqd	Resp		No	tes		Co	omplete
1 Notify Previous Customers				N							
Notify Eurocopter France				N							
3 Notify Augusta Westland				N							
4 Manufacturing Licensing Agreement Upda	te			N							
# Engineering Ac 5 Required Documents/Drawings/Item ID's I		oview (LIDE)		Reqd	Resp		No	tes		Co	mplete
5 Required Documents/Drawings/Item ID's L 6 Update Master Document List (MDL)	Jnaer R	eview (URF)		N N							
7 Update Document Record (DR)				N							
8 Update Product Compatability Matrix											
10											-
# Beaument Control	Astion			F 1	D		N-				
# Document Control Actions 11 Move / Update Electronic Files / Design Journal				Reqd Y	Resp KJ		Not	es			mplete
11 Move / Update Electronic Files / Design Jo 12 Update Product Specification Files (Bluefil				N	NJ.					16.09	14 47
	Update Approved/Preliminary Dwg PDF Files			Ÿ	KJ	PLACED IN	VUD 5	NI DOD		16.0	a III AL
	Update Product Development Summary (STC applications)					r CIACO III	0 0/1- 10			16.0	1117 70
15 Update QSI 021 (TC/FAA STC) and/or STC Approval List											. ^
16 Create/Update Parts / STC Database	16 Create/Update Parts / STC Database									16,09	15 4
17 Update / Verify Airworthiness Release Cer	Y	KJ					16:09	15.9			
	Create / Update Change Record Form / Item Card Database				KJ KJ	D139-1012-011 @ CHG 002				16.09	14 9
	Create / Update Packaging Process Plan (PPP) Red Decals required on Packaging Process Plan (PPP)?									16,09	1499
21 Update Controlled Supplier Documents (Q				N N							
22 Update Grey Project Binder / Electronic Pr				N							
	Jpdate D-Part / M-Drawing / DSI / DEO Master Binders					D5289 REV. C AND D5366 REV. E				16.09	121 (1)
24 Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)					KJ					KO UI:	17 4
25											
Description / Action:											
DRAWINGS TO BE RELEASED ASAP SO TULMAR CAN PRODUCE PARTS FOR TRIAL INSTALLATION NO MDL UPDATE AT THIS TIME DRAWINGS TO BE KEPT UNDER REVIEW UNTIL AFTER TRIAL INSTALLATION, ENGINEERING TO ADVISE											
ECN Verified & Complete: Date:											